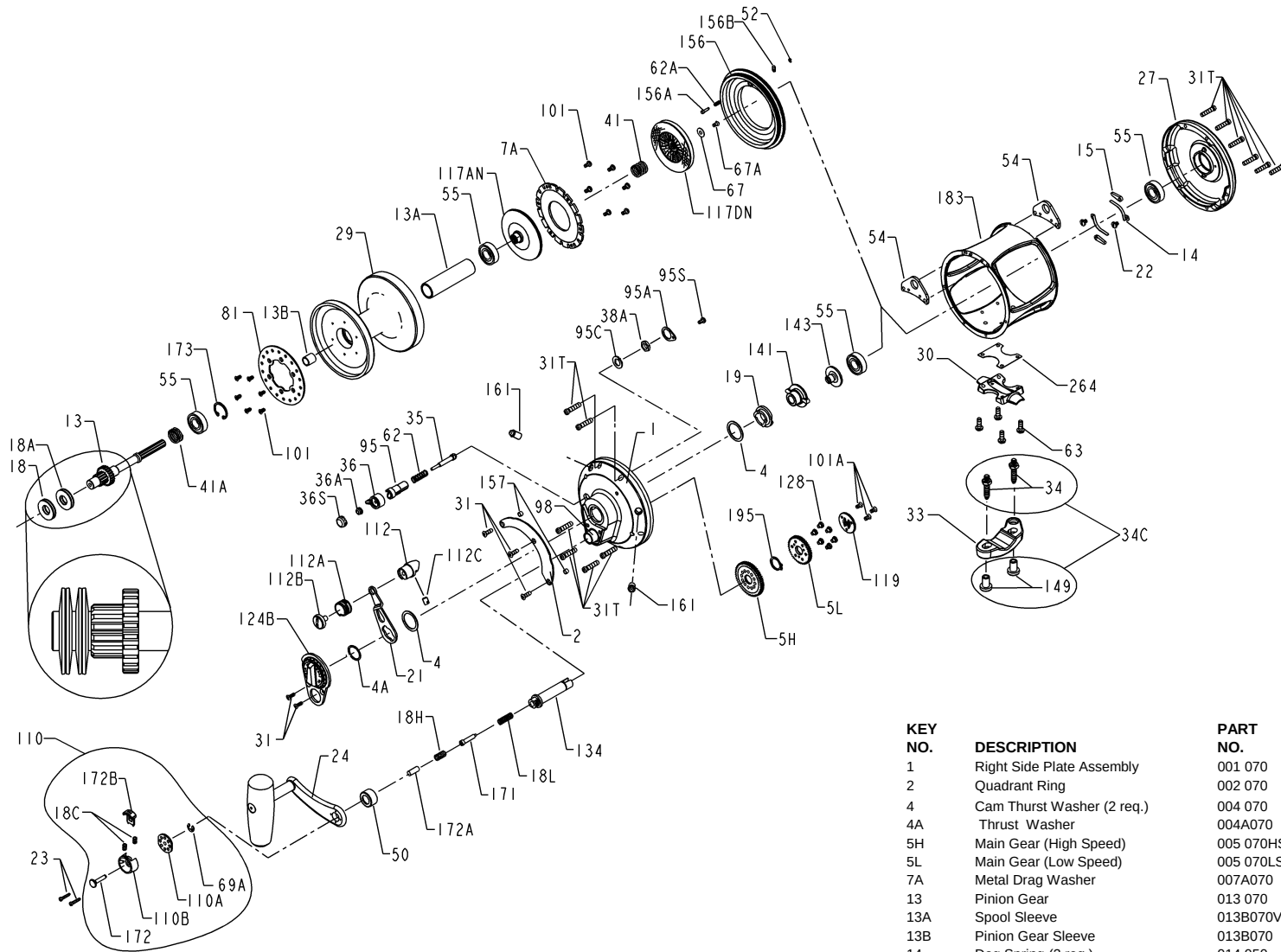




PARTS LIST FOR MODEL 70VS Before Serial Number C060700



KEY NO.

KEY NO.	DESCRIPTION
1	Right Side Plate Assembly
2	Quadrant Ring
4	Cam Thrust Washer (2 req.)
4A	Thrust Washer
5H	Main Gear (High Speed)
5L	Main Gear (Low Speed)
7A	Metal Drag Washer
13	Pinion Gear
13A	Spool Sleeve
13B	Pinion Gear Sleeve
14	Dog Spring (2 req.)
15	Dog
18	Disc Clutch Spring (2 req.)
18A	Disc Clutch Spring (2 req.)
18C	Shift Button Spring (2 req.)
18H	Shift Spring (Heavy)
18L	Shift Spring (Light)
19	Eccentric Cam
21	Eccentric Lever
22	Dog Spring Screw (2 req.)
23	Shift Housing Screw (2 req.)
24	Handle Complete
27	Left Side Plate-Assembly

PART NO.

PART NO.	DESCRIPTION
001 070	Right Side Plate Assembly
002 070	Quadrant Ring
004 070	Cam Thrust Washer (2 req.)
004A070	Thrust Washer
005 070HS	Main Gear (High Speed)
005 070LS	Main Gear (Low Speed)
007A070	Metal Drag Washer
013 070	Pinion Gear
013B070VS	Spool Sleeve
013B070	Pinion Gear Sleeve
014 050	Dog Spring (2 req.)
015 050	Dog
018 080	Disc Clutch Spring (2 req.)
018 080W	Disc Clutch Spring (2 req.)
018C015KG	Shift Button Spring (2 req.)
018H070	Shift Spring (Heavy)
018L015KG	Shift Spring (Light)
019 070	Eccentric Cam
021 070	Eccentric Lever
022 109	Dog Spring Screw (2 req.)
023 015KG	Shift Housing Screw (2 req.)
024B070VS	Handle Complete
027 070	Left Side Plate-Assembly

KEY NO.

KEY NO.	DESCRIPTION	PART NO.
29	Spool	029L070
30	Stand	030 050
31	Short Screw (5 req.)	031T070
31T	Side Plate Screw (12 req.)	031T080
33	Rod Clamp	033 070
34	Clamp Screw (2 req.)	034 070
34C	Rod Clamp Screw w/Nut	034C070
35	Click Tongue	035 070
36	Click Button	036N050
36A	Click Button Nut	036 700
36S	Click Button Cap	036S080ST
38A	Click Bushing Nut	038 710
41	Bearing Spring	041 050
41A	Drag Spring	041 070
50	Shield	050 080ST
52	Retaining Ring	052 910
54	Harness Lug (2 req.)	054A080S
55	Ball Bearing (4 req.)	055 080
62	Click Spring	062 050
62A	Click Spring	062 545
63	Stand Screw (4 req.)	063 030T
67	Pinion Gear Washer	067 070
67A	Retaining Screw	067A070
69A	Retaining Ring	069B030S
81	Ratchet	081 070
95	Click Tongue Bushing	095 070
95A	Retaining Plate	095B070
95C	Click Bushing Washer	095A050
95S	Retaining Plate Screw	046A704
98	Bridge Bushing	098 070
101	Ratchet Screw (12 req.)	101 030
101A	Coupling Plate Screws (3 req.)	101 050S
110	Shift Assembly	110 015KG
110A	Handle Locking Plate	110A015KG
110B	Shift Housing	110B015KG
112	Eccentric Lever Knob	112 070
112A	Knob Sleeve	112A070
112B	Eccentric Knob Screw	112B070
112C	Plug	112C070
117AN	Retaining Plate w/ Drag Washer	117AN070
117DN	Drive Plate w/ Drag Washer	117DN070
119	Coupling Plate	119 015KG
124B	Bridge Cover Assembly	124L070
128	Low Gear Pins (6 req.)	128 080ST
134	Gear Stud	134 070
141	Cam Follower	141 070
143	Preset Screw	143 070
149	Rod Clamp Nut (2 req.)	149 070
156	Drag Cover	156 070
156A	Lock Pin	156A030VS
156B	Lock Plate	156B030VS
157	Quadrant Spacing Bushing (2 req.)	157S012LT
161	Locating Pin Assembly (2 req.)	161C070
162	Locating Pin Spring (2 req.)	162 050
171	Shift Plunger	171 015KG
172	Shift Button (Low)	172 015KG
172A	Spring Spacer	172A070
172B	Shift Button (High)	172B015KG
173	Retaining Ring	173 080VS
183	Tube Frame	183 070
195	Retaining Ring	195 600
264	Stand Gasket	264 30T