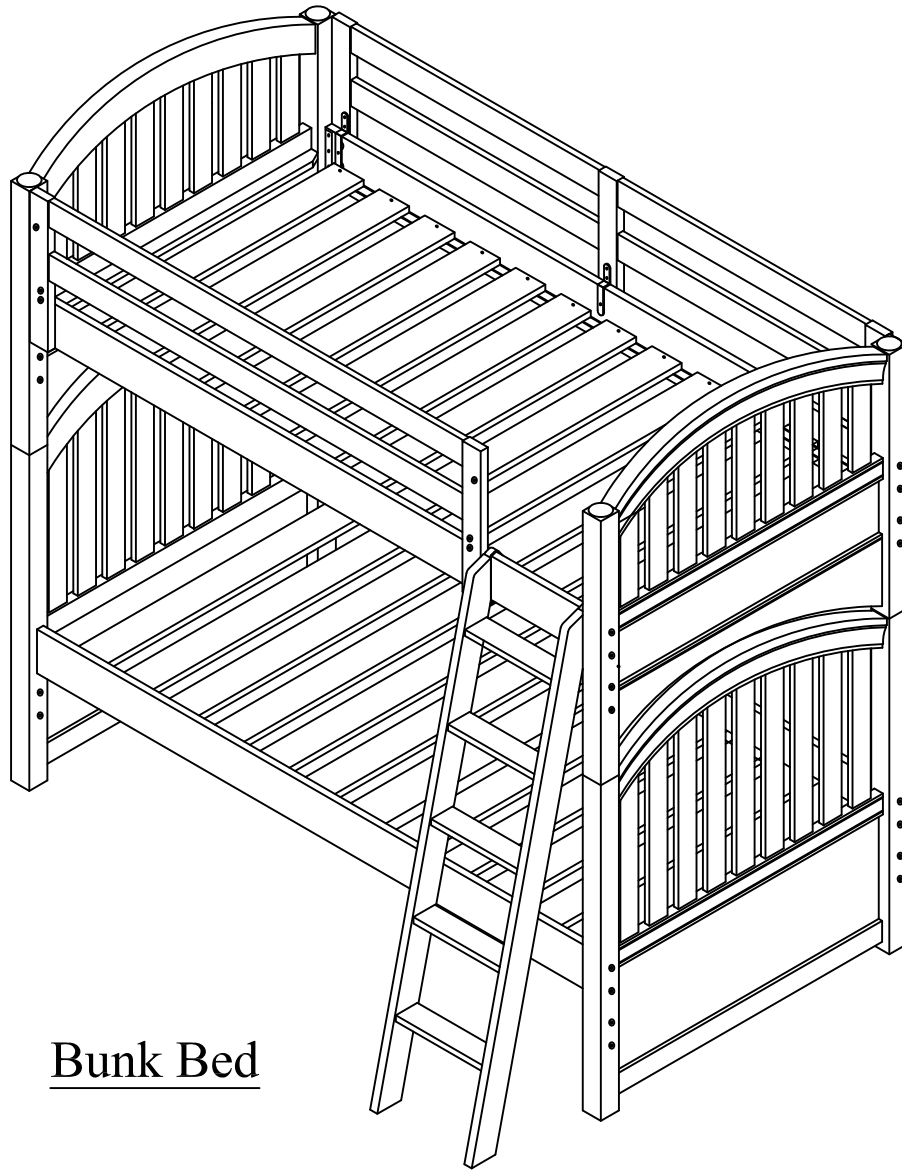




## Twin Bunk Bed Assembly Instructions



Bunk Bed

Young America bunk beds are designed with your child's safety in mind. They are certified to meet all safety guidelines set by the CPSC-Consumer Product Safety Commission and the ASTM International.

Thank you for purchasing a Young America Bunk Bed. If you find that you are missing a part or if a part is defective in any way, contact your Young America retailer for assistance.

# READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED. SAFETY WARNINGS:

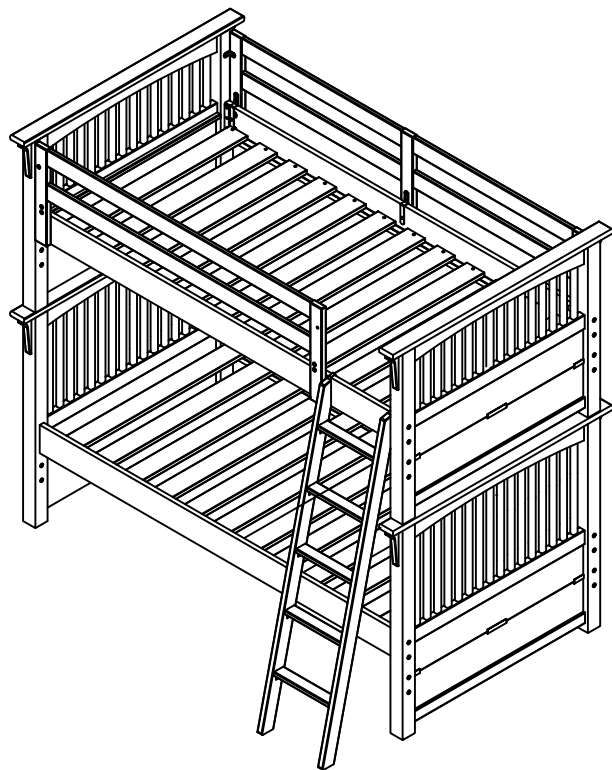
1. Follow the information on the **WARNINGS** appearing on the upper bunk end structure and on the carton. **DO NOT REMOVE WARNING LABEL FROM BED.**
2. Always use the specified size mattress or mattress support, or both to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 inches below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrails, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact your Stanley dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using the upper bunk.
11. Use guardrails on both sides of the upper bunk.
12. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
13. The use of water or sleep flotation mattresses is prohibited.
14. **STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes.
15. Keep these instructions for future reference.

## **WARNING**

### **TO HELP PREVENT SERIOUS OR FATAL INJURIES FROM ENTRAPMENT OR FALLS:**

- Never allow a child under 6 years on upper bunk.
  - Use only mattress which is 74"-75" long and 37 1/2"-38 1/2" wide on upper bunk.
  - Ensure thickness of mattress and foundation combined does not exceed 11" and mattress is at least 5" below upper edge of guardrails.
  - Use guardrails on both sides of upper bunk.
  - Prohibit horseplay on or under bed(s).
  - Prohibit more than one person on upper bunk.
  - Use ladder for entering and leaving upper bunk.
- STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes.

**DO NOT REMOVE THIS LABEL**



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MADE IN THE USA

# Identifying the Bunk Bed Parts

The bunk bed illustrations in these instructions are generic in nature. The bunk bed you have purchased may not look like the ones illustrated; however, they all assemble in the same manner.



## **Mushroom Caps (4)**

Use for bunk bed set up

See STEP 6B (Page 12) for important information about using Mushroom Caps with Bunk Beds

**OR**

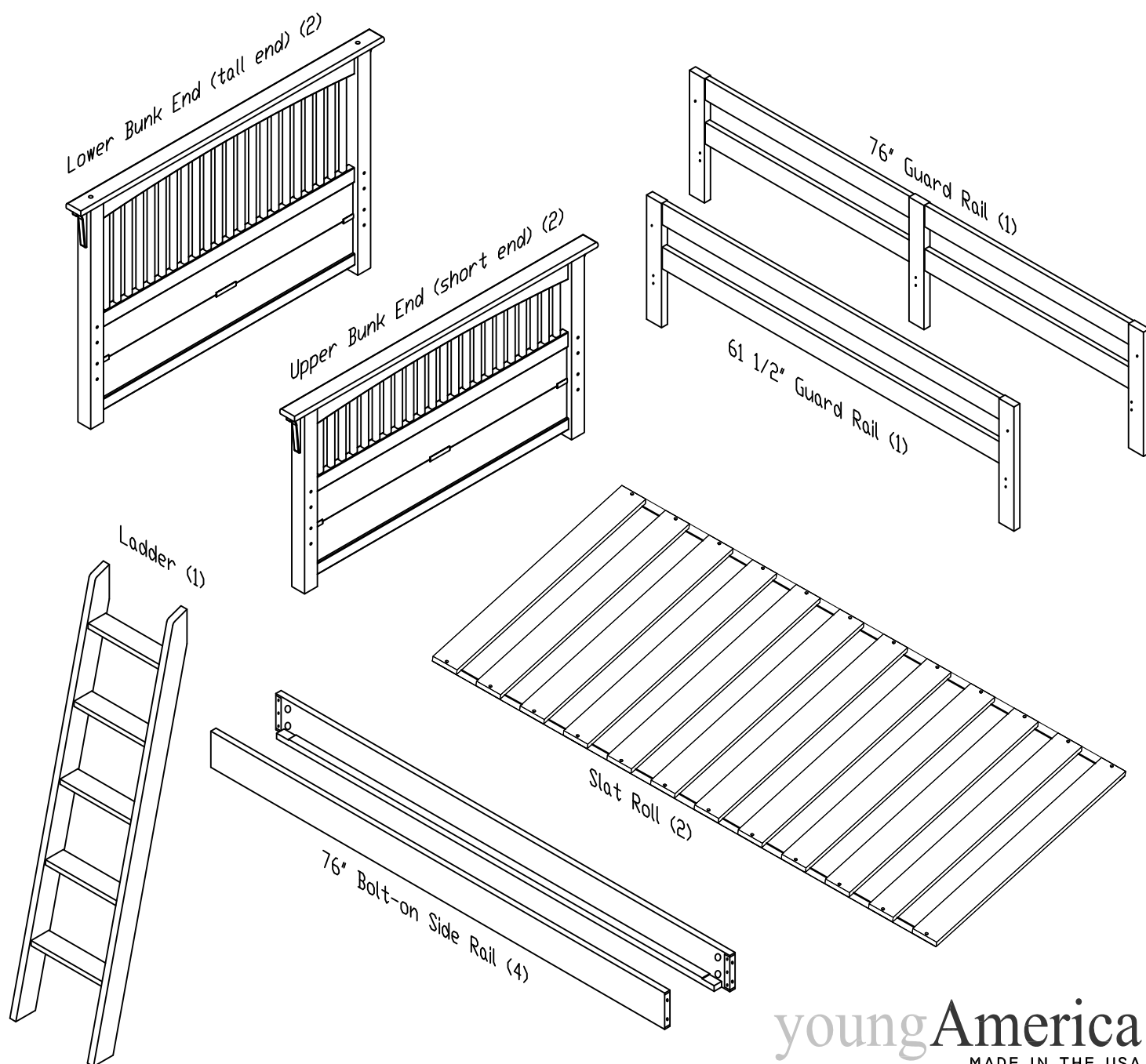
Use for Tall Bunk Ends when set up as Twin Beds (for Bed Ends without Finials)



## **Finials (8)**

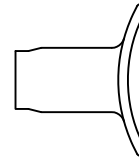
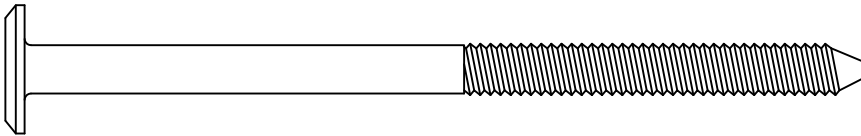
For twin bed

configuration only.



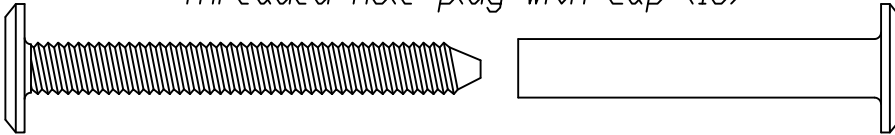
# Identifying the Bunk Bed Hardware

Allen head bolt - (1/4"-20 thread) (16)

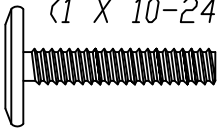


Flanged T-nut (16)

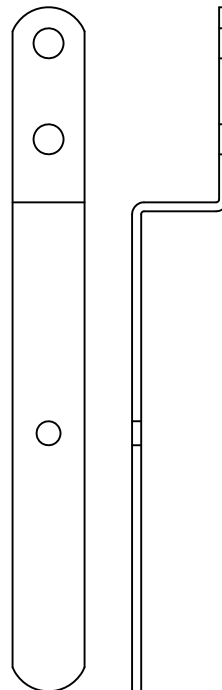
Threaded hole plug with cap (16)



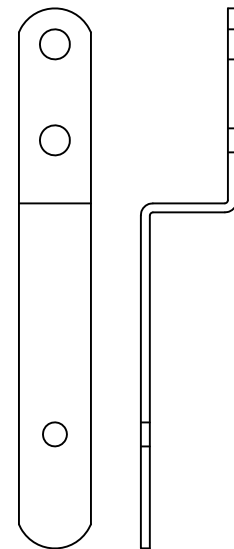
Guardrail bolt (4)  
(1 X 10-24 thread)



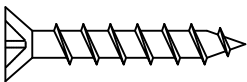
7 1/8" Rail Bracket (4)



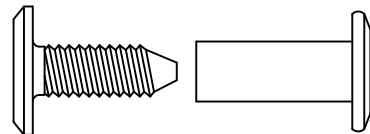
5 5/8" Rail Bracket (1)



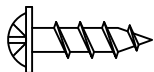
Slat roll screw - #8 X 1 1/4" (48)



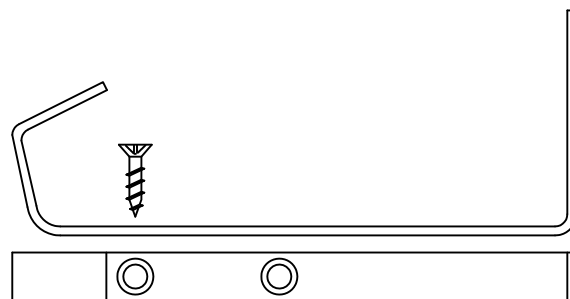
Guardrail bolt and cap (14)  
(3/4 X 1/4-20 thread)



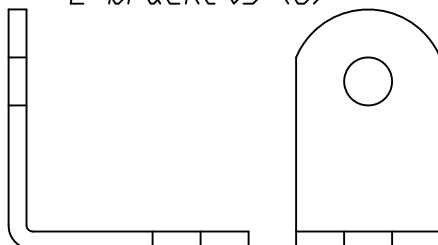
Guardrail bracket screws  
#6 X 5/8" wood screw (5)



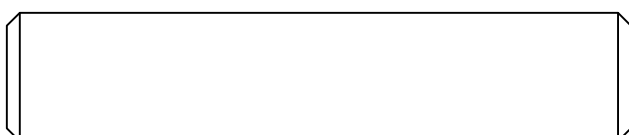
Ladder bracket (2) with #6 X 3/4" wood screw (4)



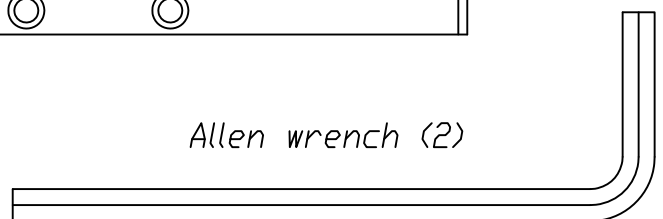
L brackets (3)



Dowel pin 3 1/4" long X 5/8" diameter (4)



Allen wrench (2)



# Bunk Bed Assembly Instructions - Step 1

**\*\*2 people are recommended for assembly of your bunk bed\*\***

**\*\*Assembly requires the use of a phillips or square drive screwdriver\*\***

## STEP 1: Bottom Bunk Assembly Instructions:

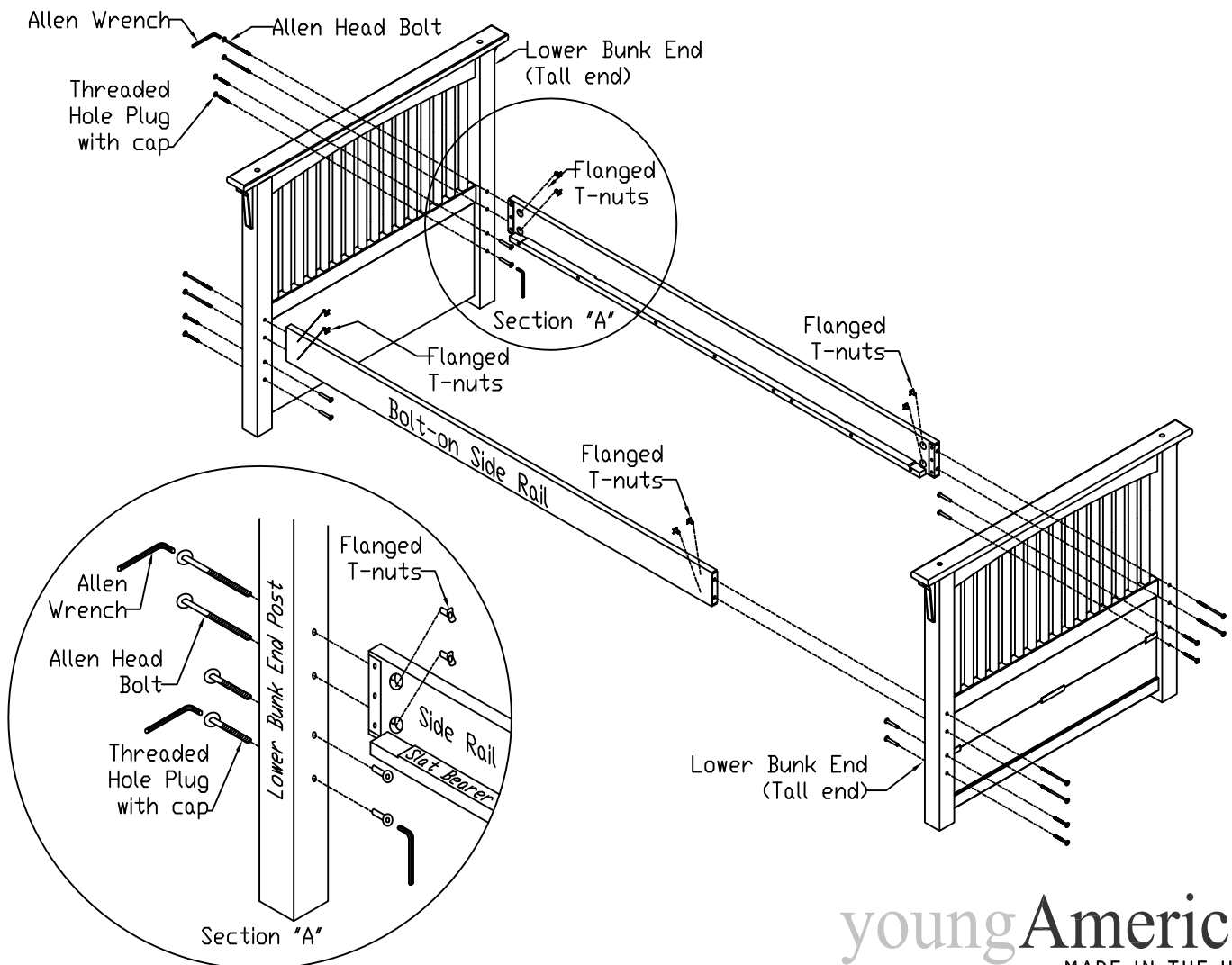
**\*\*If you are planning to set your bed up as 2 twin beds, use 1 lower bunk end (tall end) and 1 upper bunk end (short end) per bed. Attach the side rails as described and shown below.**

**\*\*If you have purchased the #279 storage unit, please refer to the instructions provided with it to assemble the bottom bunk.**

1. If you have purchased the #572 or #575 extension kit, attach 1 rail to the posts of the lower bunk bed ends that will be the back side of the bed at this time. Refer to the instructions of the 572 and 575 Extension Kit.

2. Attach the side rails to the lower bunk bed ends (tall ends) using t-nuts, the longest allen head bolts, and the allen wrench that is provided (Refer to Section "A"). Use the upper set of holes (high position) in the posts if you plan to use trundle bed option with your bunkbed. If not, either set of holes can be used. Place t-nuts in the holes on the back of the side rails. Align the side rails with the holes in the posts and fasten tightly with allen head bolts using the allen wrench provided.

3. Install threaded hole plugs and caps into the unused holes in each post using the shorter allen head bolts, caps, and two allen wrenches that are provided.

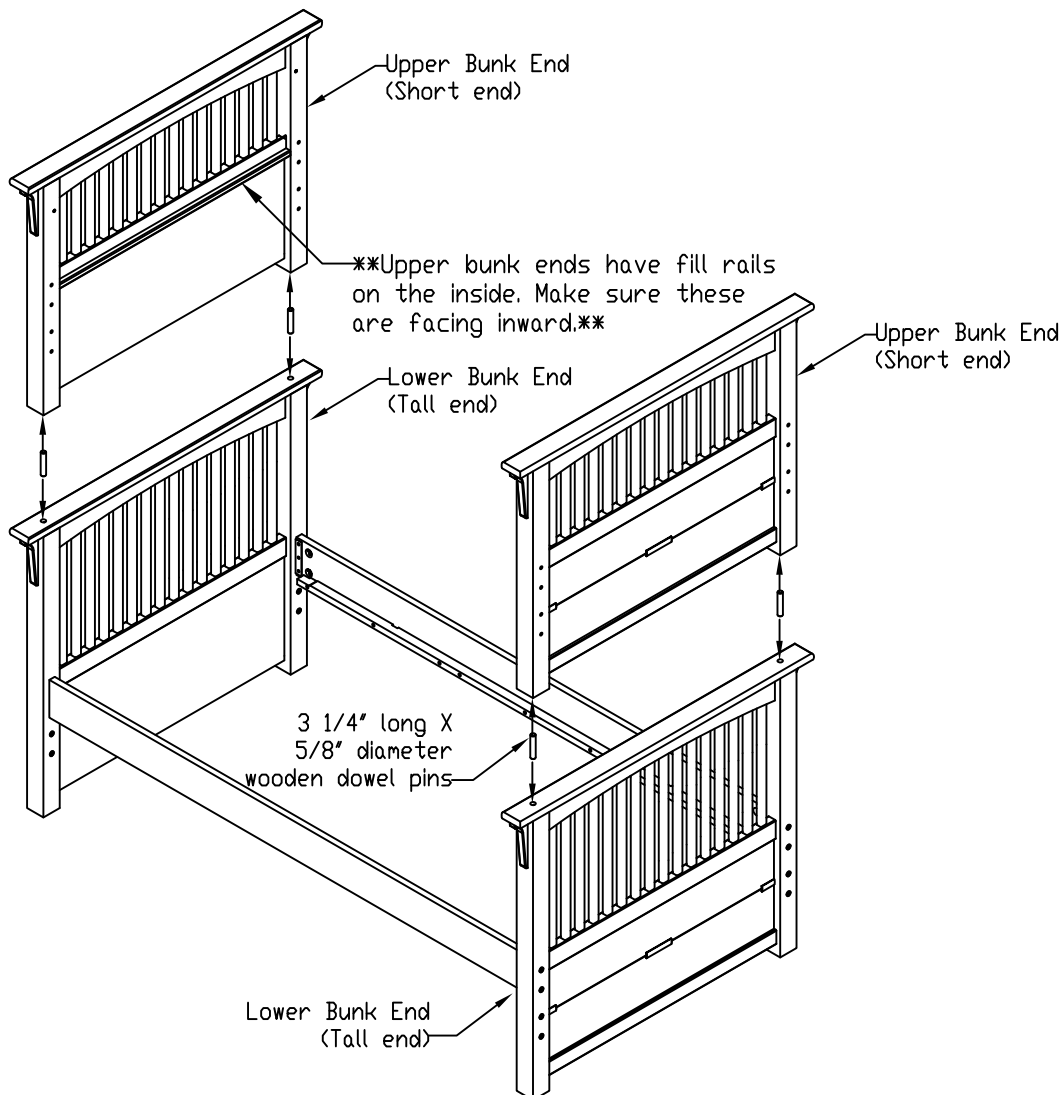


# Bunk Bed Assembly Instructions - Step 2

## STEP 2: Top Bunk Assembly Instructions:

*Note: If you have set your beds up as 2 twin beds, install finials (If Provided) in the top of the posts of the tall ends and proceed to page 8, slat roll installation instructions. For bunkbed assembly, proceed with the following assembly steps. Save finials in case a twin set up is desired at a later time.*

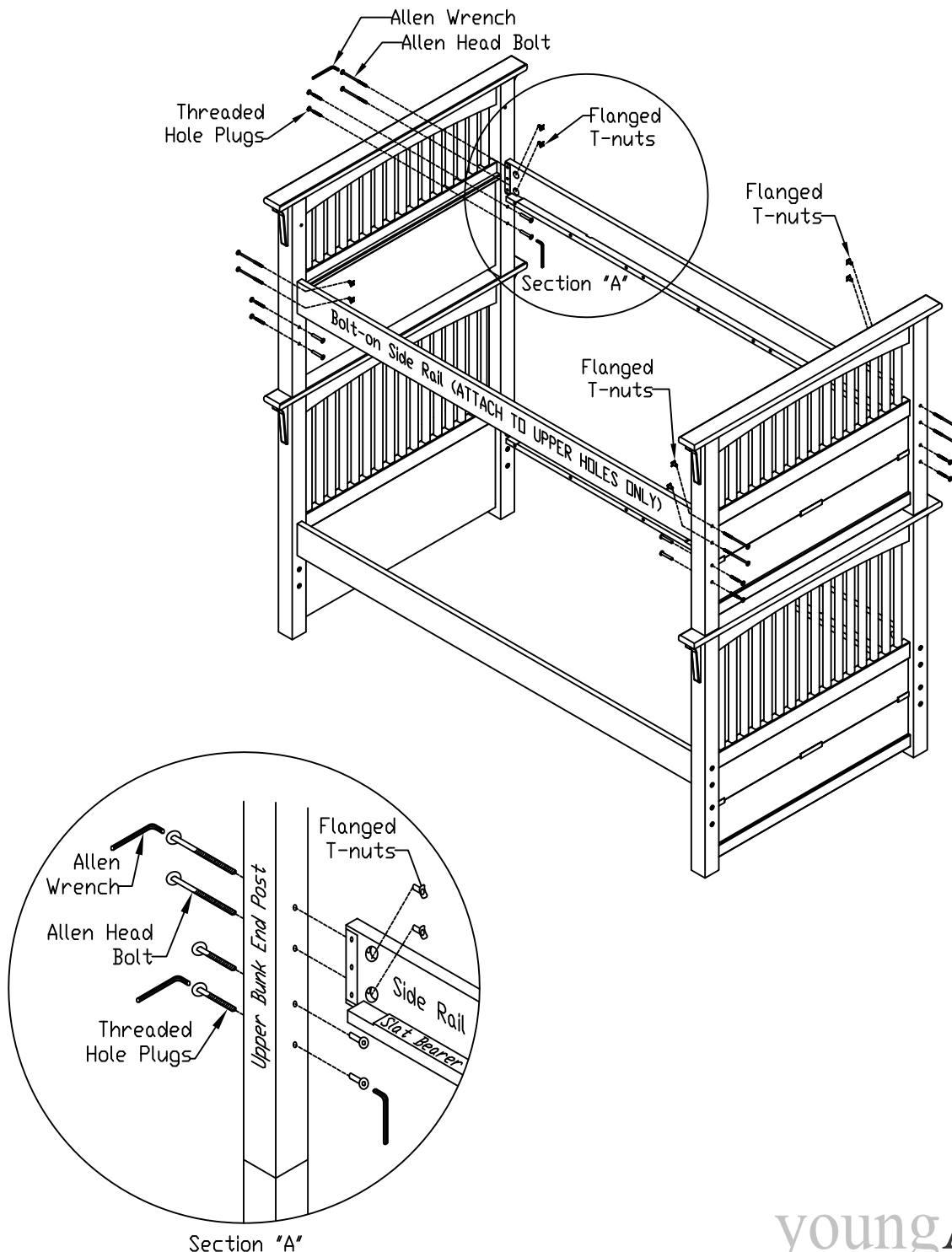
1. Install 3 1/4" long X 5/8" diameter wooden dowels into the top of the posts of the lower bunk.
2. Carefully place the upper bunk ends (short ends) on top of the bottom bunk assembly. Make sure to turn the fill rails to the inside as shown below.



# Bunk Bed Assembly Instructions - Step 3

## STEP 3: Top Bunk Assembly Instructions:

1. Attach the side rails to the top bunk bed ends (short ends) using t-nuts, the longest allen head bolts, and the allen wrench that is provided (Refer to Section "A"). For proper alignment of the fill rails and correct fit of the ladder use the upper set of holes (high position) in the posts, only. Insert t-nuts into the holes on the back of the side rails. Align rails with the upper set of holes and fasten securely with bolts and allen wrench.
2. Install threaded hole plugs and caps into the unused holes in each post using the shorter allen head bolts, caps, and two allen wrenches that are provided.

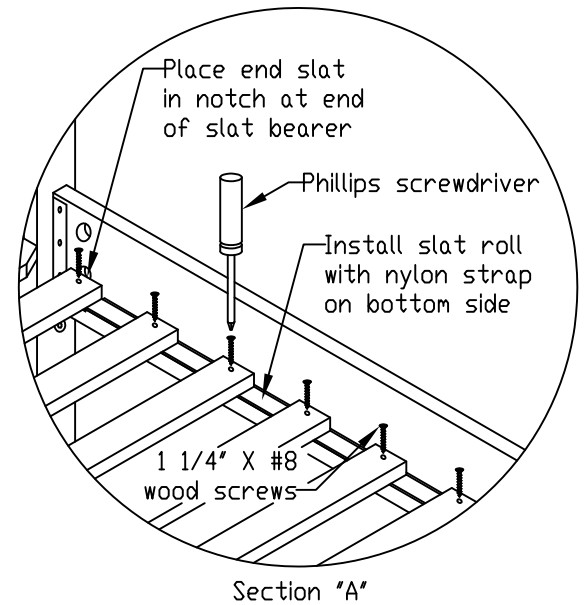
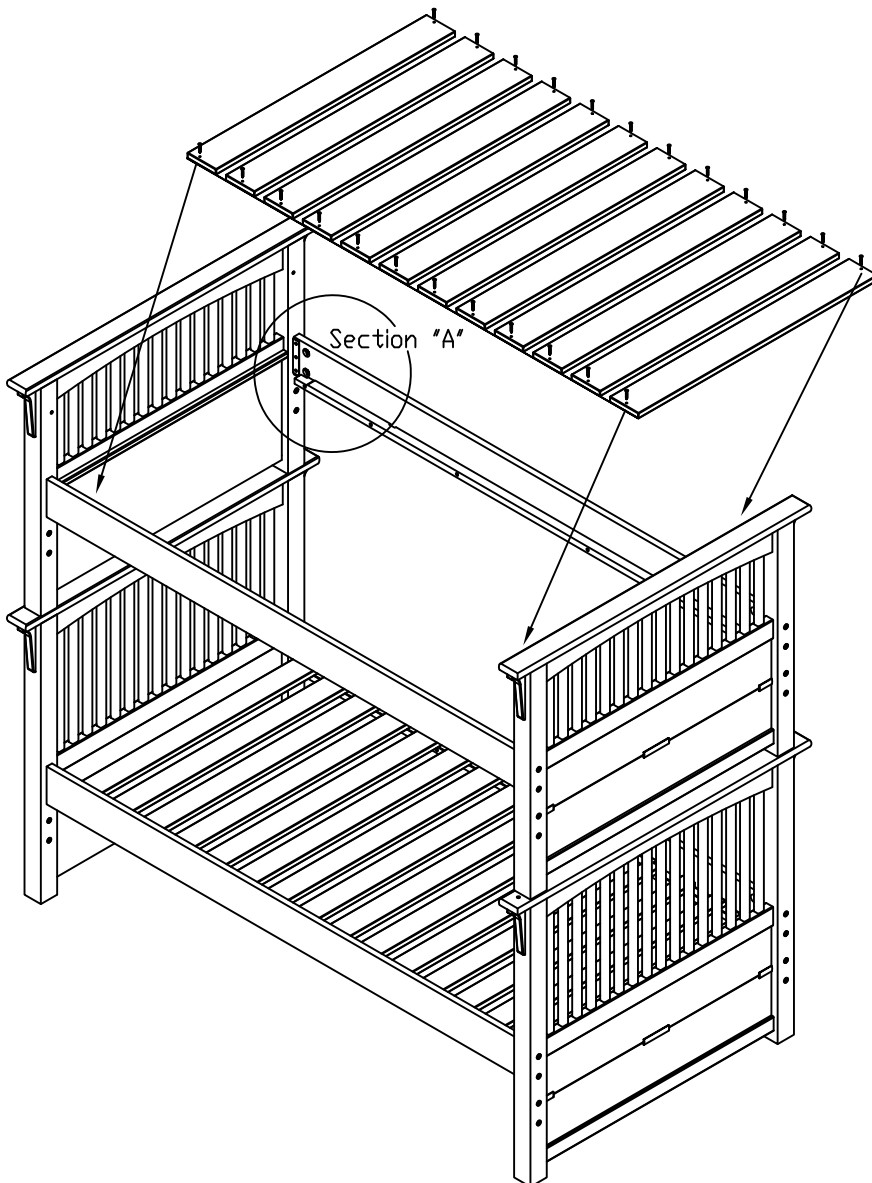


# Bunk Bed Assembly Instructions - Step 4

## STEP 4: Slat Roll Installation Instructions:

**\*\* If you have purchased the #572 or #575 extension kit, please refer to the instructions provided with it before beginning installation of the slat rolls.**

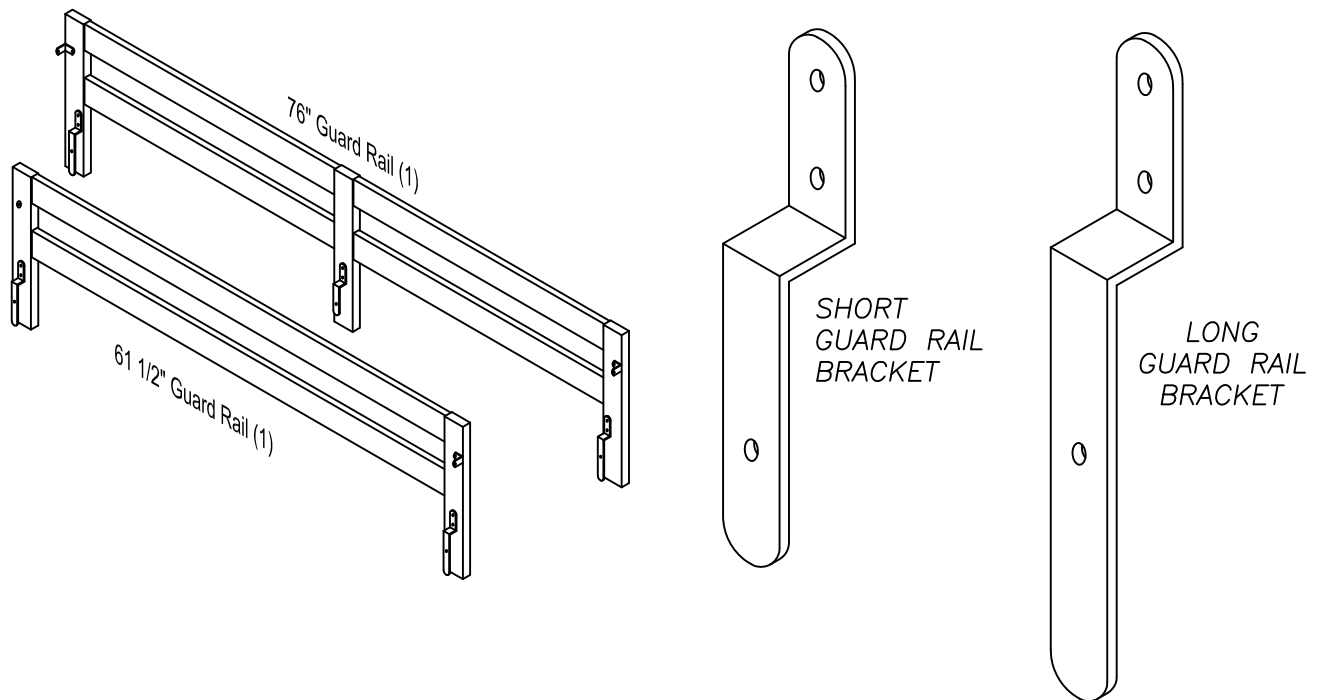
1. Place slat roll across length of side rails with nylon strap on bottom side of slats (Refer to Section "A"). Place end slats in notches at ends of slat bearers and secure with (1) 1 1/4" X #8 screw in pre-bored holes in each end of the slats.
2. Spread slats evenly by pulling on the slats nearest the center, making sure nylon strip lays flat on the slat bearer. Secure all slats with 1 1/4" X #8 screws in each end.





# Guard Rail Bracket Assembly - Step 5

Page 9



## STEP 5: LONG Guard Rail Bracket:

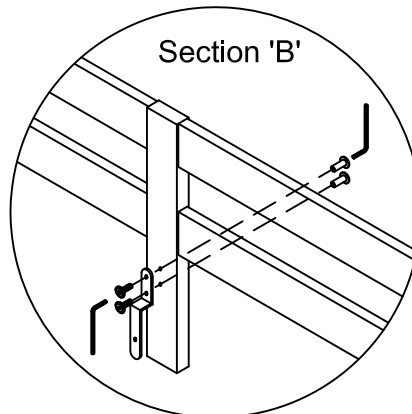
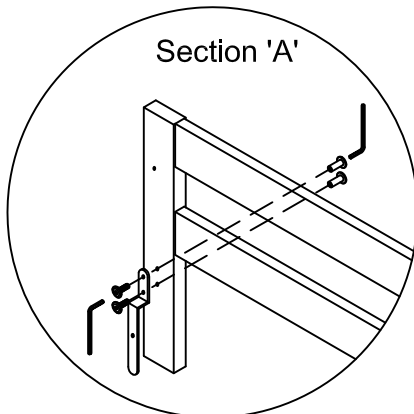
1. Securely attach the (4) LONG Guard Rail Brackets to EACH end of the Long and Short Guard Rails using (8) 3/4" guardrail bolts and threaded caps supplied with the guardrails (Refer to Section "A").

## 2. SHORT Guard Rail Bracket:

Securely attach the (1) SHORT Guard Rail Bracket to the CENTER post of the LONG Guard Rail using (2) 3/4" guardrail bolts and threaded caps supplied with the guardrails (Refer to Section "B").

## 3. Continue Bunk Bed Assembly:

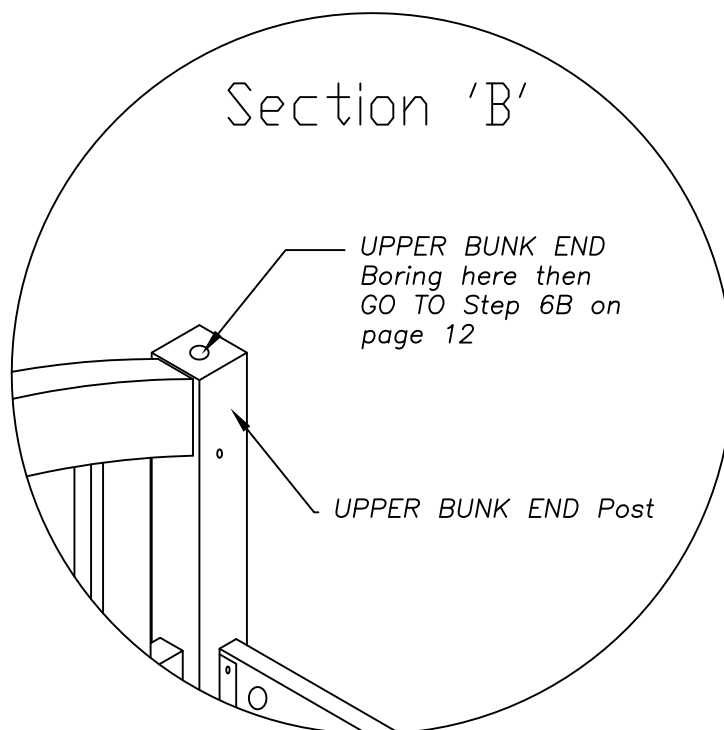
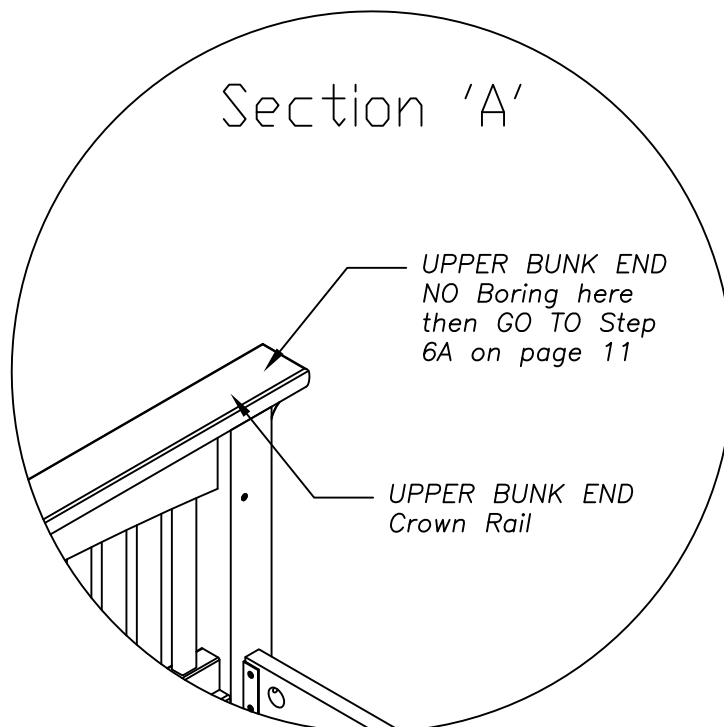
Refer to Bunk Bed Assembly Instructions for Bunk Bed Assembly to ensure the bed is properly assembled.



# Bunk Bed Assembly Instructions - Step 6

## STEP 6: Guardrail Installation Instructions:

1. Please read the following steps carefully to ensure the bunk bed is assembled properly based upon the design of the purchased bed.
2. If the UPPER BUNK END does NOT have boring on top of the crown rail or at the top of the posts (See SECTION 'A'), then proceed to Step 6A on Page 11.
3. If the UPPER BUNK END has boring on top of the crown or at the top of the posts (See Section 'B'), then go to Step 6B on page 12.



# Bunk Bed Assembly Instructions - Step 6A

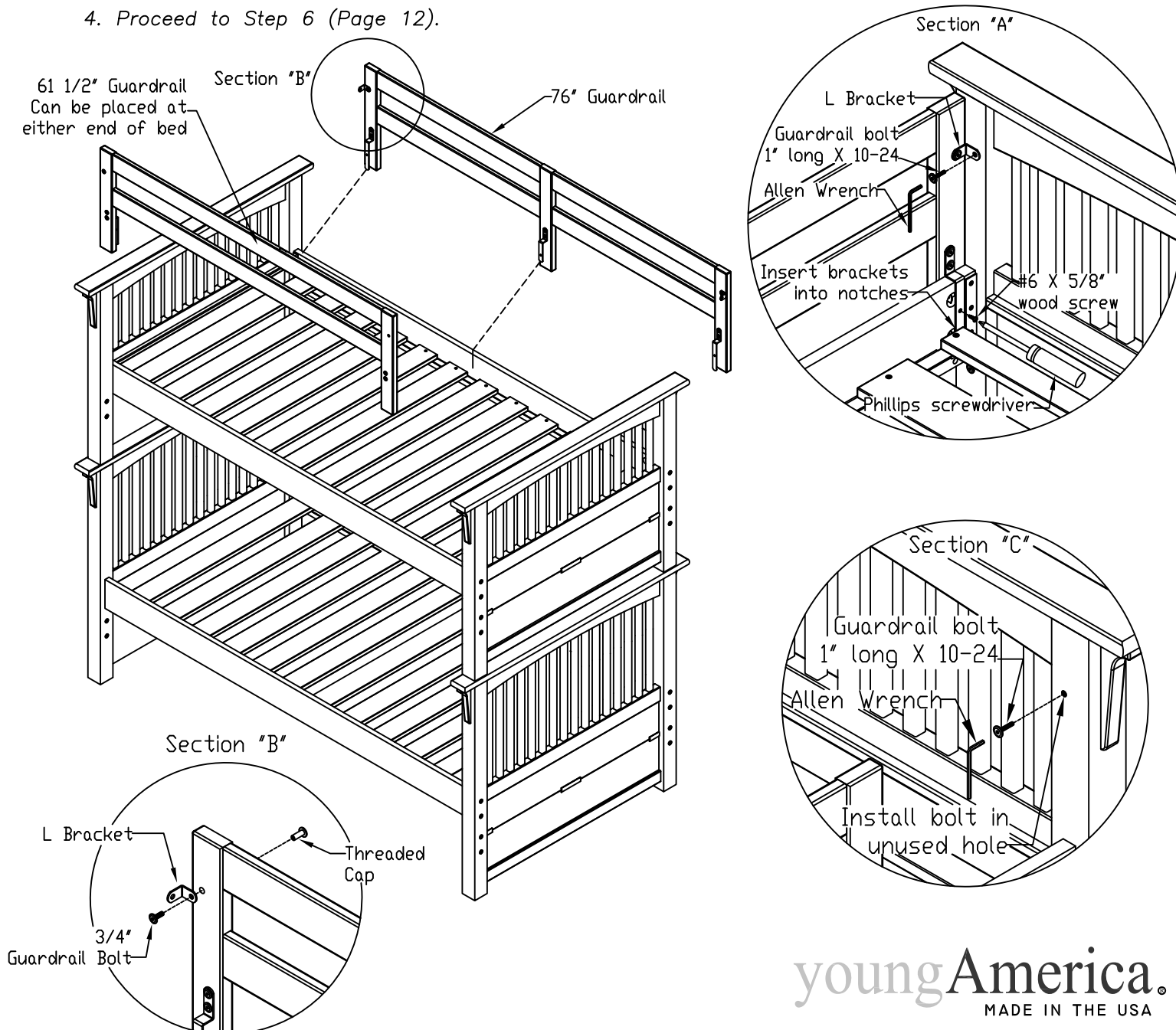
## STEP 6A: Guardrail Installation Instructions (Crown Rail or Post NOT Bored):

1. Install 2 guardrails as indicated below and in Section "A". The 61 1/2" guardrail can be installed at either end of the bed that you desire. The metal brackets on the guardrails fit into slots in the slat bearers on the side rails (Refer to Section "A"). Secure metal brackets with #6 X 5/8" screws that are provided.

2. Loosely attach an L bracket to each end of the the 76" guardrail using the 3/4" guardrail bolts and threaded caps supplied with the guardrails (Refer to Section "B"). Loosely attach the remaining L bracket to the 61 1/2" guardrail. Note: The L bracket on the 61 1/2" guardrail can be attached to either end depending on which end of the bed you want your ladder to be. Install the remaining 3/4" bolt and cap in the unused L bracket hole on the 61 1/2" guardrail.

3. Securely attach the L brackets on the ends of the guardrails to the posts of the upper bunk by using the 1" X 10-24 bolts that are supplied with the guardrails using the allen wrench that is provided (Refer to Section "A"). Install a 1" X 10-24 guardrail bolt into the unused hole in the post that is located where the ladder will be attached (Refer to Section "C"). Securely tighten the L brackets to the guardrails with allen wrenches.

4. Proceed to Step 6 (Page 12).

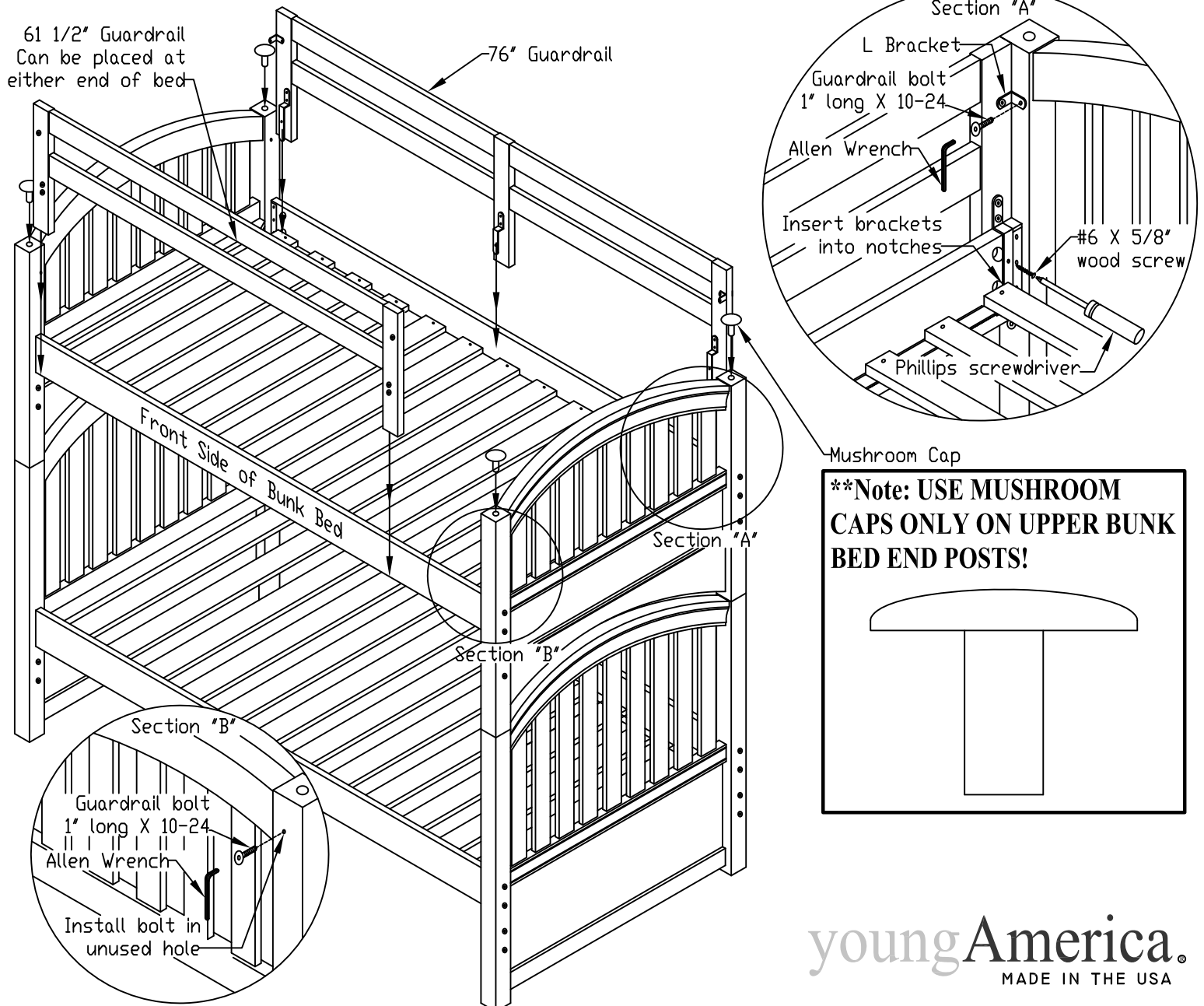


# Bunk Bed Assembly Instructions - Step 6B

## STEP 6B: Guardrail and Mushroom Cap Installation Instructions (Crown Rail or Post Bored):

1. Install 2 guardrails as indicated below and in Section "A". The 61 1/2" guardrail can be installed at either end of the bed that you desire. The metal brackets on the guardrails fit into slots in the slat bearers on the side rails (Refer to Section "A"). Secure all brackets with #6 X 5/8" screws that are provided.
2. Attach the L brackets on the ends of the guardrails to the posts of the upper bunk by using the 1" X 10-24 bolts that are supplied with the guardrails and the allen wrench that is provided (Refer to Section "A"). Note: The L bracket on the 61 1/2" guardrail can be attached to either end depending on which end of the bed you want your ladder to be. Install a 1" X 10-24 guardrail bolt into the unused hole in the post that is located where the ladder will be attached (Refer to Section "B").
3. For your child's safety and to help prevent serious injury, use mushroom caps only on upper posts when unit is set up in a Bunk Bed configuration as shown in the instructions.

Note: The decorative finials (If Provided) are only to be used when bed is set up as Twin Beds. Never use decorative finials on a Bunk Bed.



# Bunk Bed Assembly Instructions - Step 7

## STEP 7: Attach Ladder Brackets:

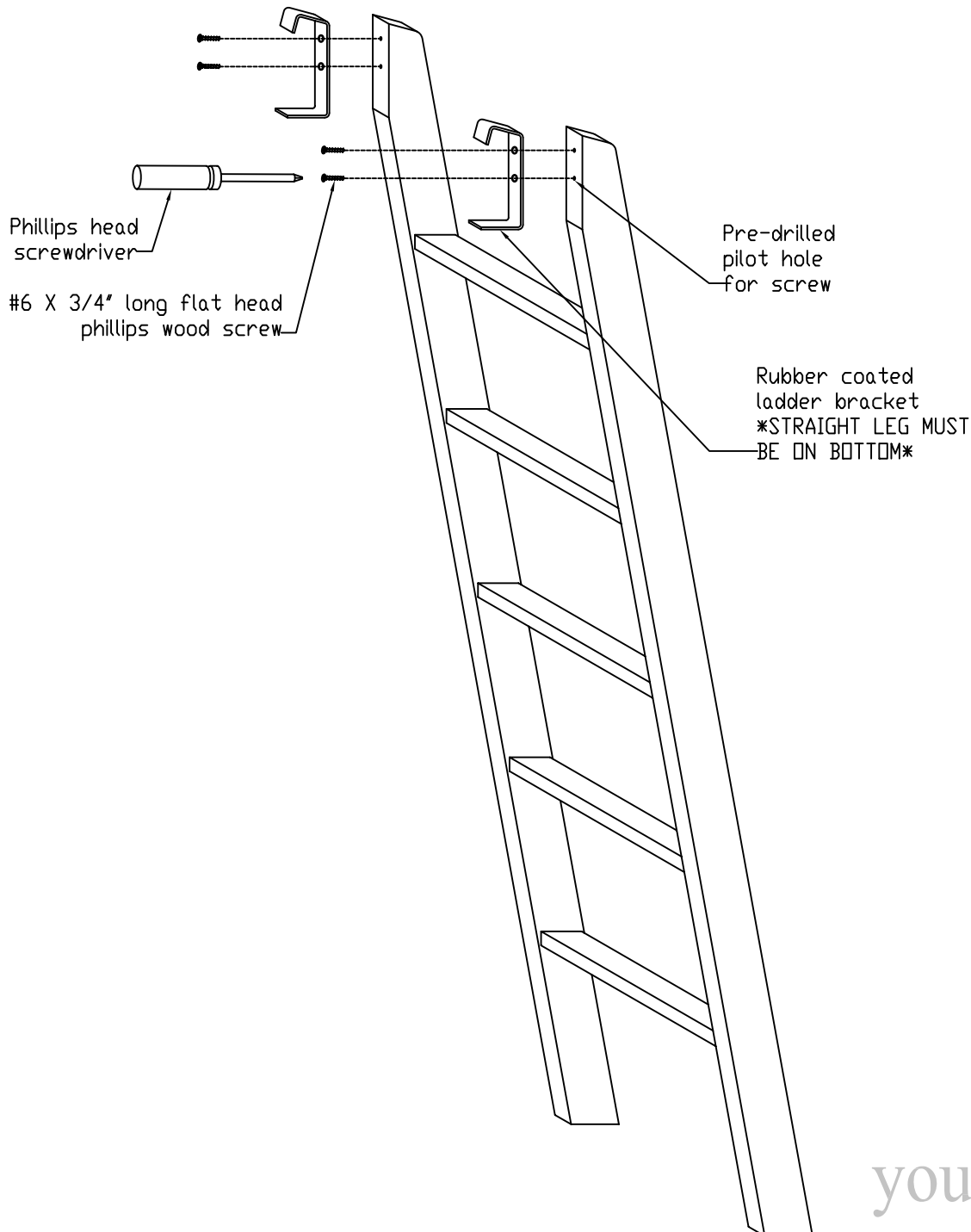
1. Lay ladder flat with the pre-drilled pilot holes facing upward on a carpeted floor or soft pad to avoid scratching the finish while attaching the ladder brackets to the ladder.

2. Align one of the ladder brackets with the pre-drilled pilot holes on the inside of the top of the ladder side. **\*NOTE: STRAIGHT LEG MUST BE ON BOTTOM\***

Attach the bracket with 2 of the #6 X 3/4" long flat head phillips wood screws that are provided.

**\*NOTE: MAKE SURE TO TIGHTEN SCREWS SO THAT THE HEAD OF THE SCREWS SEAT INTO THE HOLES IN THE BRACKET. THIS WILL ASSURE THAT THE SCREWS WILL NOT SCRATCH THE FINISH ON YOUR SIDE RAIL.**

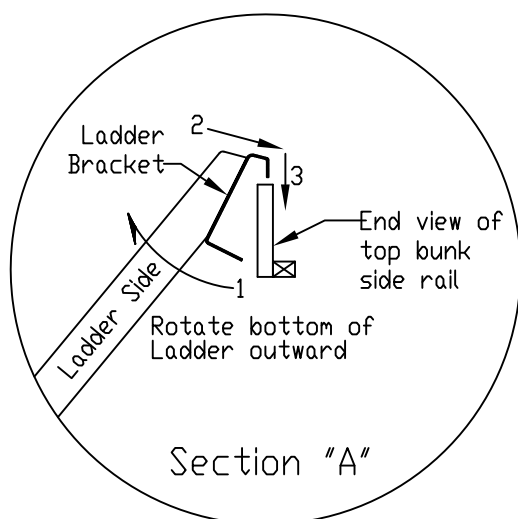
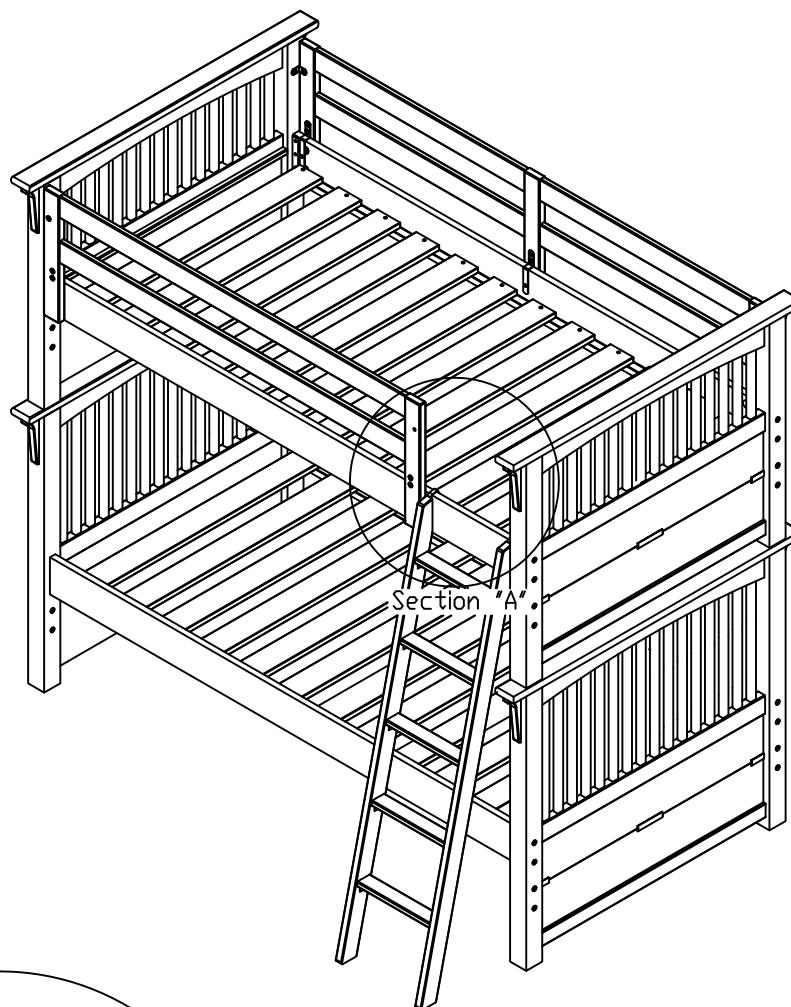
3. Repeat Step 2 to attach the ladder bracket to the other ladder side.



# Bunk Bed Assembly Instructions - Step 8

## STEP 8: Ladder Attachment Instructions:

1. Position the ladder in the opening between the 61 1/2" guardrail and the post of the upper bunk. Rotate the bottom of the ladder outward (Refer to Section "A"). Hook the top portion of the ladder brackets over the side rail and then lower the bottom of the ladder until it touches the floor.
2. To detach the ladder, lift the bottom of the ladder, then raise the ladder up and outward away from the side rail.



STEP 9: Install Bedding:

BEDDING SPECIFICATION:

The following size Mattress and Foundation are specified for use with this Bunkbed:

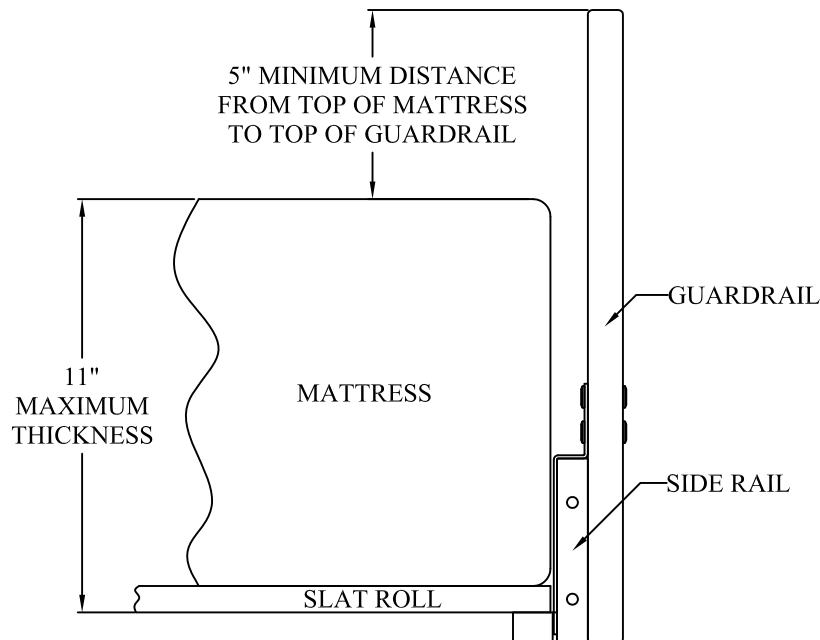
MATTRESS: 37 1/2" to 38 1/2" X 74" to 75" X 9"

SLAT ROLL: CONSISTING OF 12 SLATS – (12) 3 1/2" X 38 1/2"

**\*\*NOTE:** MATTRESS AND SLAT ROLL MUST NOT EXCEED 11" TOTAL THICKNESS

Be sure to adhere to these BEDDING SPECIFICATIONS. In order to avoid the possibility of falling or entrapment, THESE SPECIFICATIONS MUST BE STRICTLY ADHERED TO!

## UPPER BUNK MATTRESS DIAGRAM



KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.

IMPORTANT: REPLACEMENT PARTS, INCLUDING ADDITIONAL GUARDRAILS, MAY BE OBTAINED FROM ANY OF OUR STANLEY DEALERS!

For additional consumer information, call our Customer Services Department at 1-(800) 659-7297 Monday-Friday, 8-5 Eastern Standard Time.

Stanley Furniture Company  
200 N Hamilton St  
No. 200  
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Service Center: 800-659-7297 Mon-Fri, 8am-8pm, Saturday 9am-3pm EST  
[www.youngamerica.com](http://www.youngamerica.com)